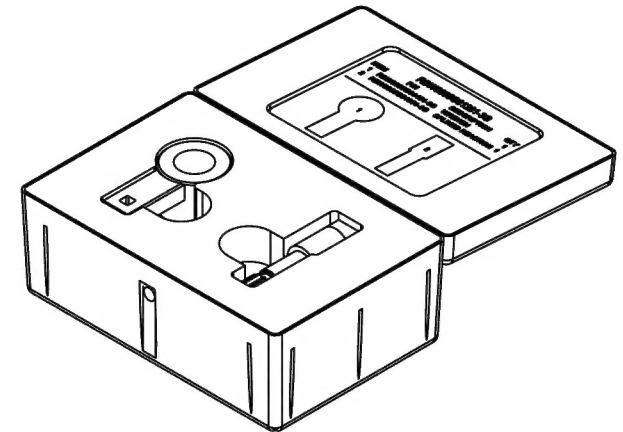
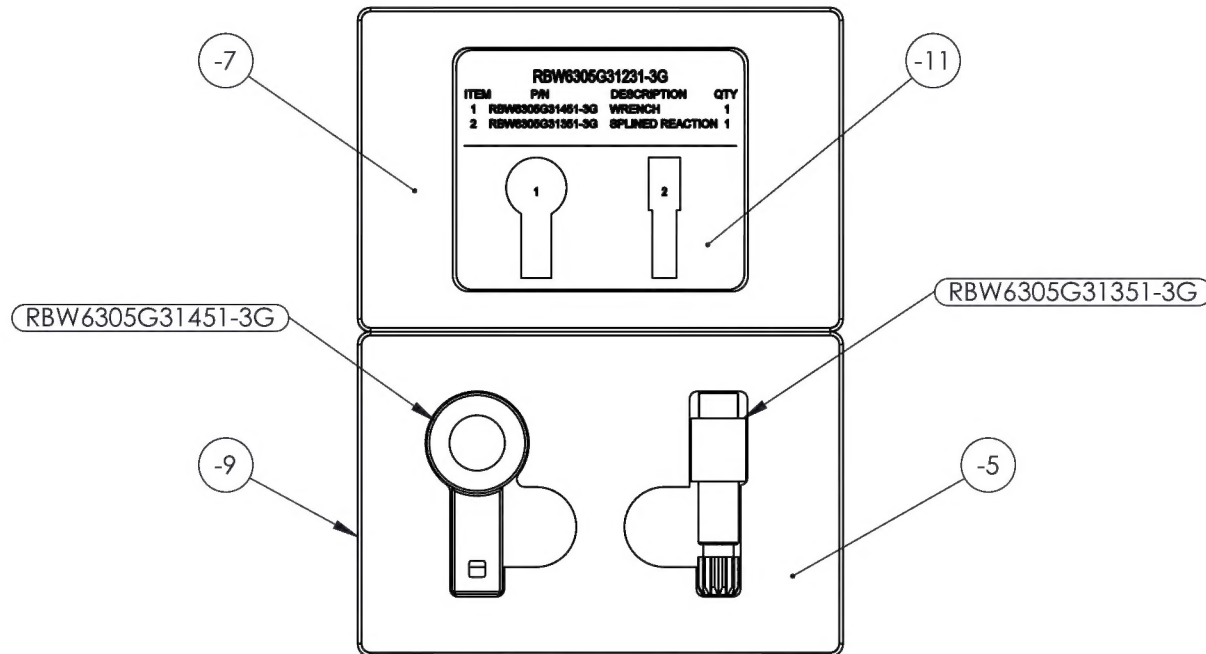


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/19/2016	SM	JAG



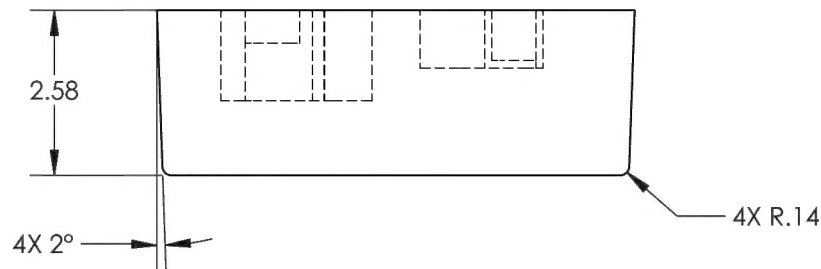
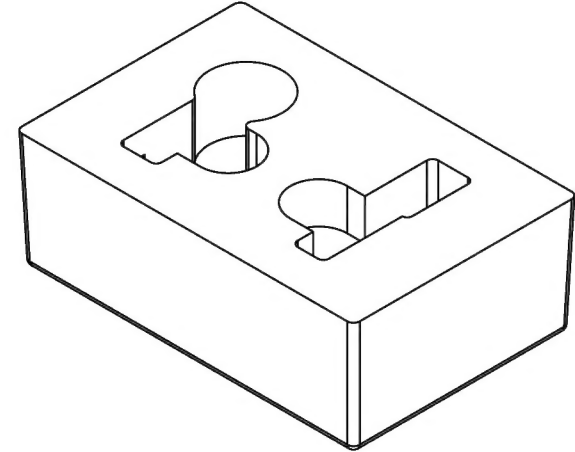
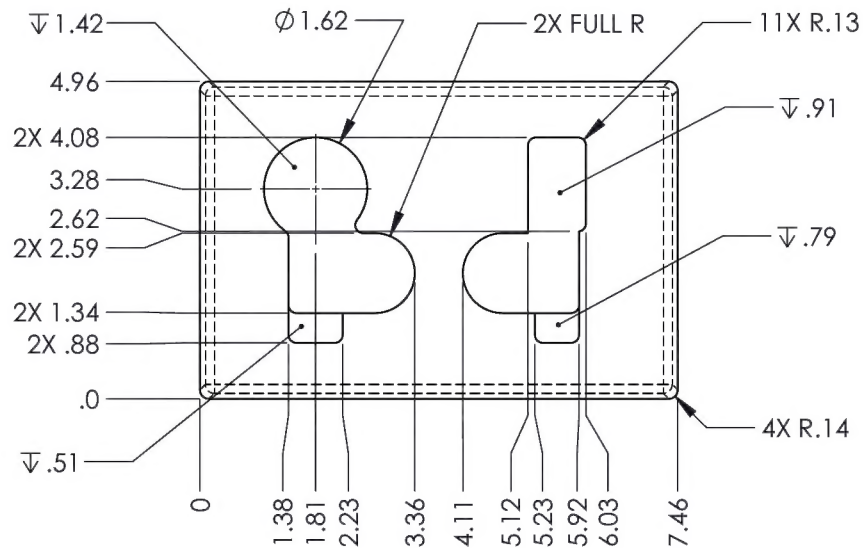
NOTE:
REF. AGUSTAWESTLAND T/N 3G6305G31231

DART AEROSPACE													
TITLE TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST													
DWG NO. RBW6305G31231-3G	REV 1												
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125</td> </tr> <tr> <td colspan="2"> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8	SPEC	.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
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HEAT TREAT	DIMENSIONS ARE IN INCHES												
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SPEC	.XX ± .01 ANGLES ± .5°												
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>MACKOVJAK</td> </tr> <tr> <td>CHECKED:</td> <td>CLOUGH</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	MACKOVJAK	CHECKED:	CLOUGH	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT		
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APPROVED:	GILBERT												
<table border="1"> <tr> <td>SCALE</td> <td>1:3</td> <td>DATE</td> <td>1/19/2016</td> <td>SHEET 1 OF 4</td> </tr> </table>		SCALE	1:3	DATE	1/19/2016	SHEET 1 OF 4							
SCALE	1:3	DATE	1/19/2016	SHEET 1 OF 4									

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WRENCH	STEEL	RBW6305G31451-3G	1
				1	SPLINED REACTION	STEEL	RBW6305G31351-3G	1
		B/O	-5	1	BOTTOM FOAM	Y-20 BLACK	7.46 X 4.96 X 2.58 (I.R. SPECIALTY)	2
		B/O	-7	1	TOP FOAM	Y-20 BLACK	7.46 X 4.96 X .75 (I.R. SPECIALTY)	3
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE # APP-1120-E	1
			-11	1	TOOL PLACARD	PLASTIC		4
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



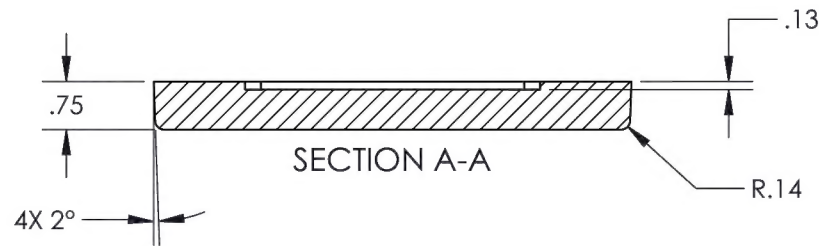
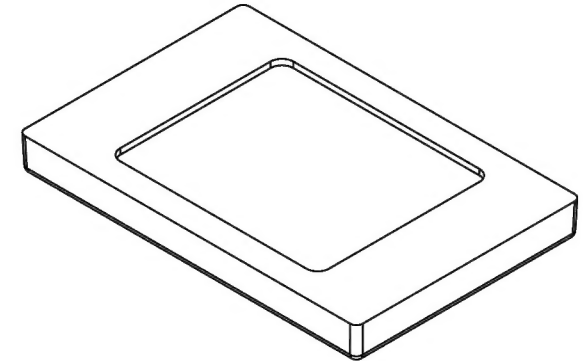
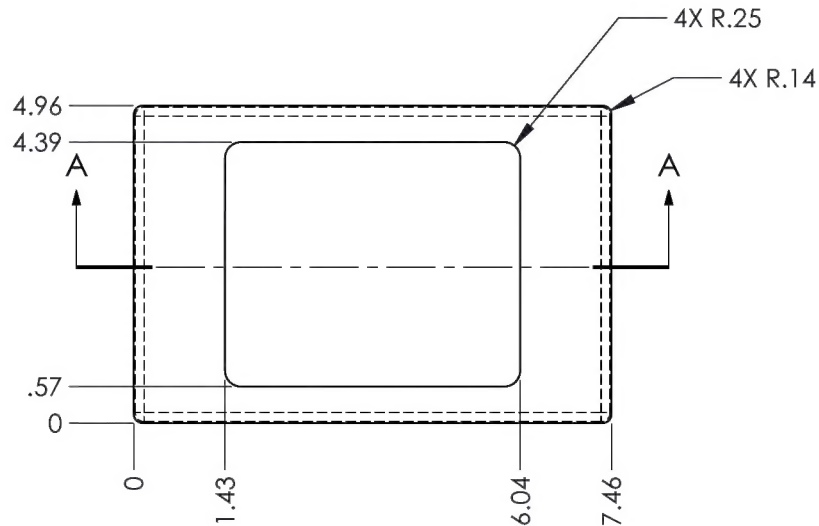
(-5)

BOTTOM FOAM

DART AEROSPACE	
TITLE TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST	
DWG NO. RBW6305G31231-3G-5	REV 1
MAT'L Y-20 BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	
CHECKED:	
OPPS APPR:	
QA APPR:	
APPROVED: GILBERT	
USED ON MODEL AW 139	
SCALE 1:3	DATE 1/19/2016
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



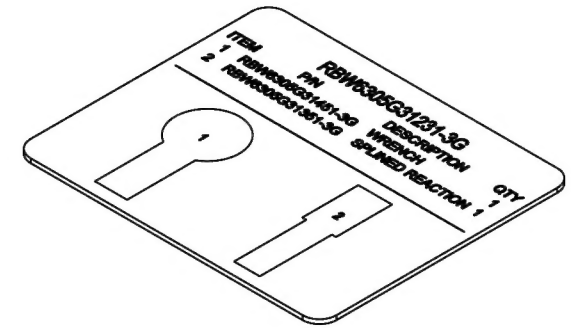
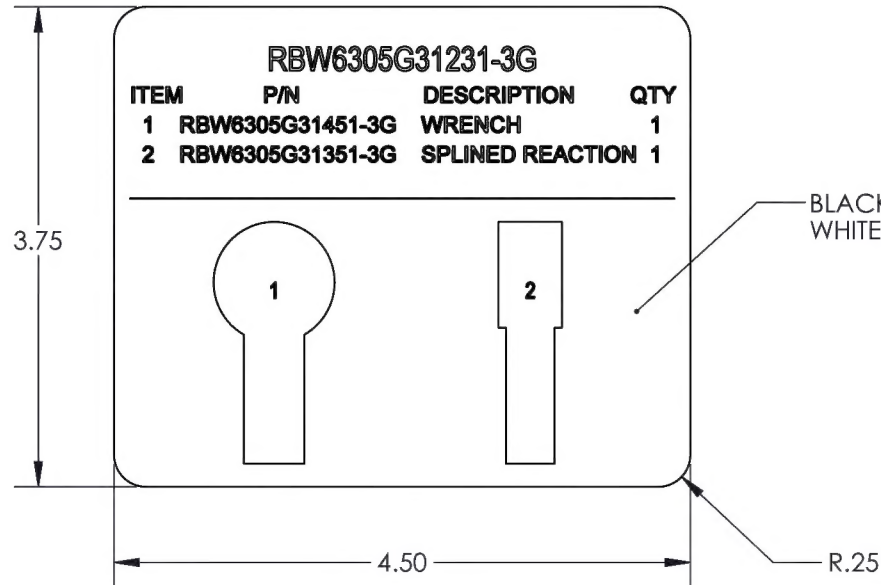
(-7)

TOP FOAM

DART AEROSPACE	
TITLE TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST	
DWG NO. RBW6305G31231-3G-7	REV 1
MAT'L Y-20 BLACK TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK CHECKED: OPPTS APPR: QA APPR:	
APPROVED: GILBERT USED ON MODEL AW 139	
SCALE 1:3	DATE 1/19/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:
USE PDF.

DART AEROSPACE	
TITLE TOOL, AGB ECS DRIVE GEAR RING NUT REM/INST	
DWG NO. RBW6305G31231-3G-11	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED:	.015 x 45° OR .015R
OPPS APPR:	2. DIMENSIONAL LIMITS APPLY
QA APPR:	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AW 139
SCALE 2:3	DATE 1/19/2016
	SHEET 4 OF 4

(-11)

TOOL PLACARD